

MAC Series

Stainless Steel Mini Cylinder



Features

1. Improving for adapting wide range applications, using precise polishing of piston rod, more sense of products quality and longer life of front seal.
2. Optima design and improve the production efficiency.
3. Combined with enterprise color planning and new structure design, stainless steel series cylinder integrated as the semicircular groove cramping.
4. Change processing technology of cylinder cushion structure to ensure buffering function in stabilization.
5. Improved the range of buffering fine-tune, enable customers to more easily adjust the buffer throttling speed.

Ordering Code

MAC	U	32 x 50	10	S	E	LB	MT	
Series	Back Form	Bore	Stroke	Adjustable Stroke	Magnet	Piston Rod Material	Mountings	Sensor
MAC: Double Acting	Blank: Standard with eye mounting	16 20 25 32 40	10: 10mm 20: 20mm 30: 30mm 50: 50mm 75: 75mm 100: 100mm	S: With magnet Blank: Without magnet	Blank: Carbon steel E: Stainless steel	Blank: Basic mountings LB: Front and back mounting	JEL-03R	
MACD: Double-shaft	CM: Standard with round back cover					FA: Front mounting flange FB: Back mounting flange	* Standard wire length is 1 meter, please specify for other length	
MACJ: Double-shaft with adjustable stroke	U: Standard with flat back cover					SDB: Back hinge		

Specification

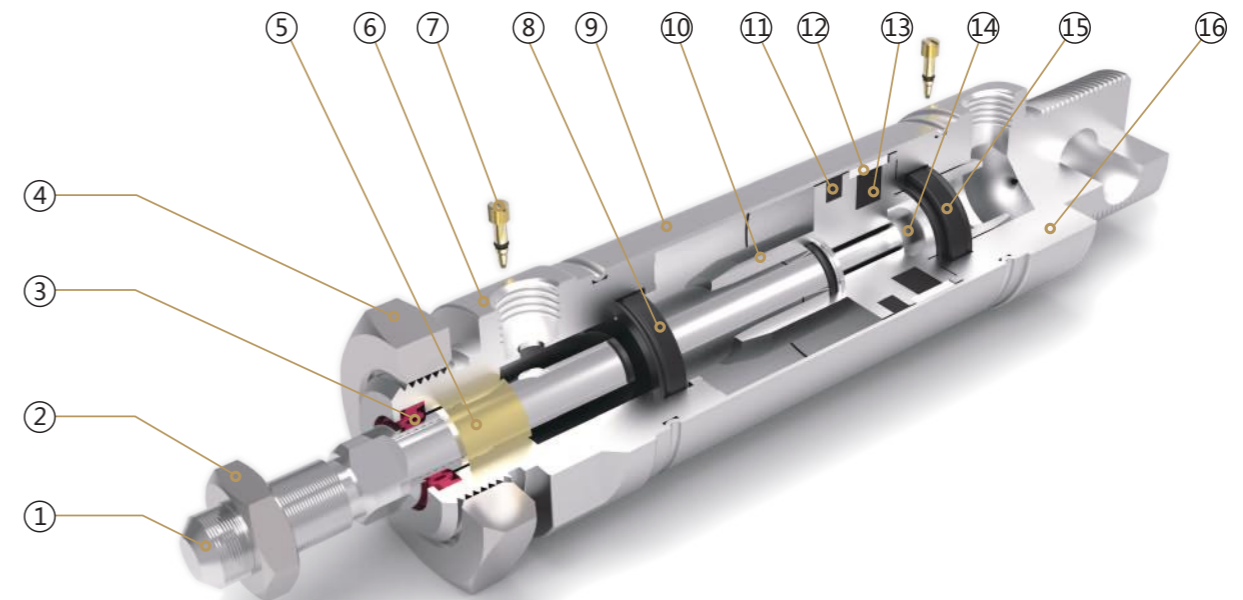
Bore (mm)	16	20	25	32	40
Operation	Double Acting				
Working Medium	Air				
Mountings	Basic LB FA FB SDB				
Operating Pressure Range	0.1 ~ 1.0MPa				
Proof Pressure	1.5 MPa				
Operating Temperature Range	-20 ~ 80°C				
Operating Speed Range	50 ~ 800mm/s				
Cushion	Adjustable Air Cushion				
Port Size	M5X0.8		G1/8"		

ISO9001:2015 CE

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Internal Structure



Parts

Number	Name	Number	Name
1	Piston rod	9	Barrel
2	Hexagon nut	10	Piston
3	Shaft seal	11	Piston seal
4	Hexagon nut	12	Anti-friction seal
5	DU bearing	13	Magnet
6	Front cover	14	Socket head cap screw
7	Anti-collision gasket	15	Cushion
8	Cushion	16	Back cover

Cylinder
Calculation
SI
SI A.
SIB
SQ
DNT
SC / SU
SCT
SC A.
SL
DN
DSN
DN/DSN A.
MA
MAC
MA/MAC A.
MAL
MALC
MAL/MAC A.
SDA
CQ2
TCQ2
ADN
TADN
PPRM
MHL2
Pneumatic Fingers
MXH/MXQ
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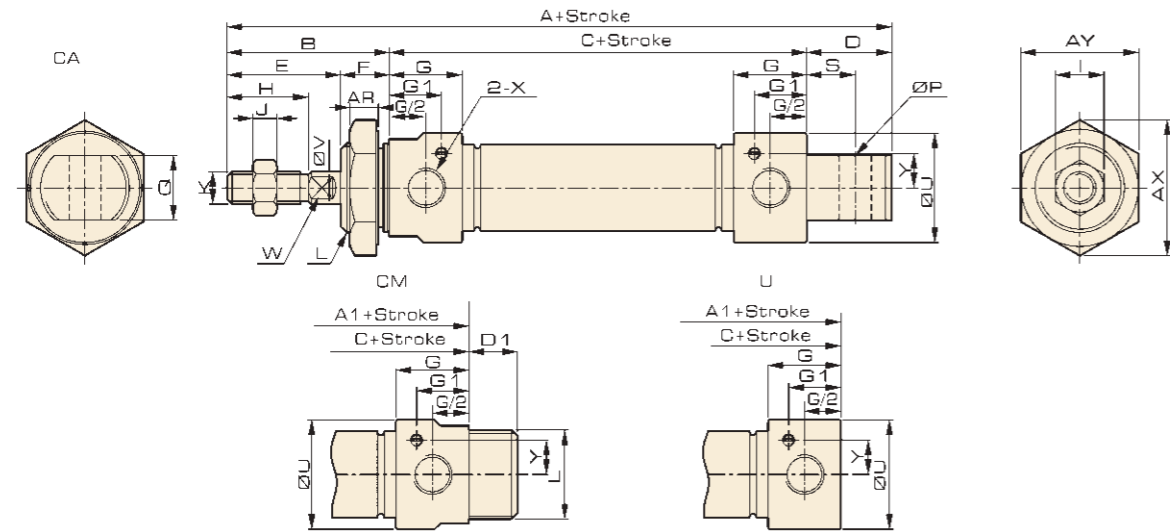
MAC Series

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Overall Dimension

MAC



Cylinder with or without magnet is the same size

Dimension

Bore/Symbol	A	A1	B	C	D	D1	E	F	G	G1	H	I	J	K
16	114	98	38	60	16	12	22	16	12	8	16	10	5	M6×1
20	137	116	40	76	21	12	28	12	18	13	20	12	6	M8×1.25
25	141	120	44	76	21	14	30	14	16	11	22	17	6	M10×1.25
32	147	120	44	76	27	14	30	14	16	11.5	22	17	6	M10×1.25
40	150	123	46	77	27	14	32	14	16.7	12	24	19	7	M12×1.25

Bore/Symbol	L	P	Q	S	U	V	W	X	AR	AX	AY	Y
16	M16×1.5	6	12	9	21	6	5	M5×0.8	6	27.8	24	6
20	M22×1.5	8	16	12	27	8	6	G1/8	7	33.5	29	8.5
25	M22×1.5	8	16	12	30	10	8	G1/8	7	33.5	29	9.5
32	M24×2	10	16	15	35	12	10	G1/8	9	37	32	11.5
40	M30×2	12	20	15	42	16	14	G1/8	9	46	40	14

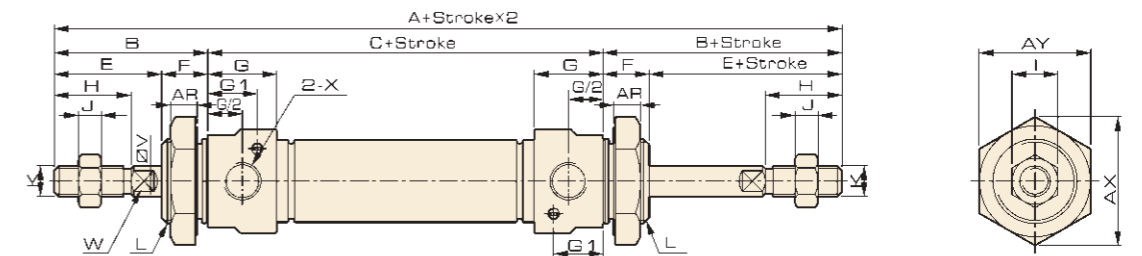
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ISO9001:2015 CE

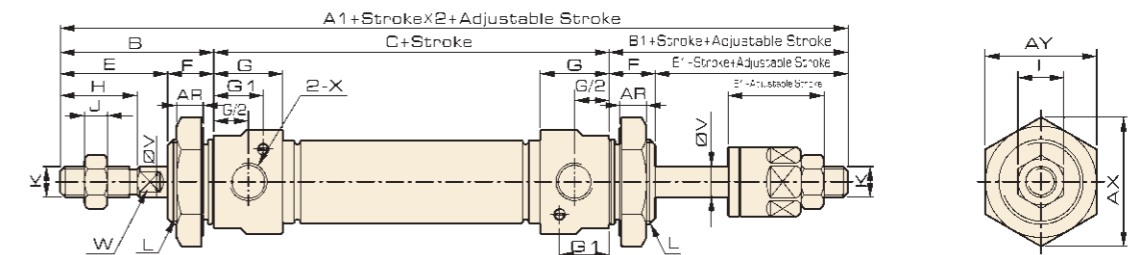
Overall Dimension

MACD



Cylinder with or without magnet is the same size

MACJ



Cylinder with or without magnet is the same size

Dimension

Bore/Symbol	A	A1	B	B1	C	E	E1	F	G	G1	H	I	J	K	L	U	V	W	X	AR	AX	AY	Y
16	136	135	38	37	60	22	21	16	12	8	16	10	5	M6×1	M16×1.5	21	6	5	M5×0.8	6	27.8	24	6
20	156	153	40	37	76	28	25	12	18	13	20	12	6	M8×1.25	M22×1.5	27	8	6	G1/8	7	33.5	29	8.5
25	164	161	44	41	76	30	27	14	16	11	22	17	6	M10×1.25	M22×1.5	30	10	8	G1/8	7	33.5	29	9.5
32	164	161	44	41	76	30	27	14	16	11.5	22	17	6	M10×1.25	M24×2	35	12	10	G1/8	9	37	32	11.5
40	169	166	46	42	77	32	28	14	16.7	12	24	19	7	M12×1.25	M30×2	42	16	14	G1/8	9	46	40	14

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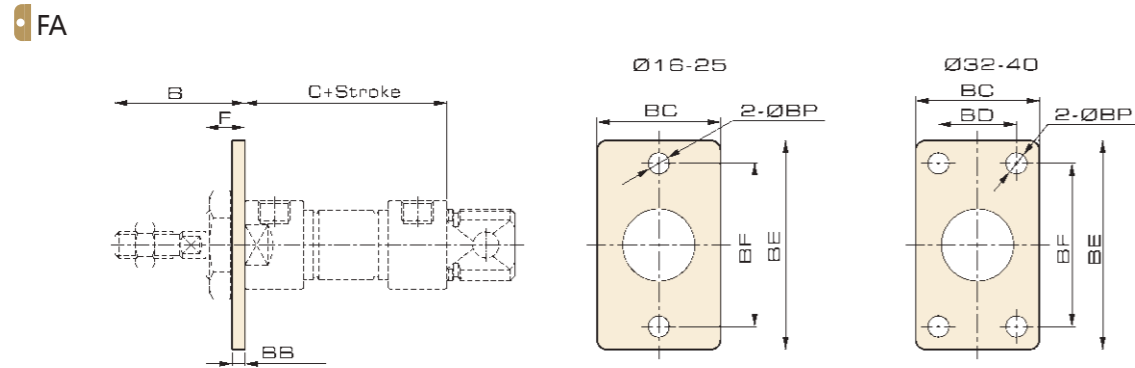
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MA / MAC

Mini Cylinder Accessory



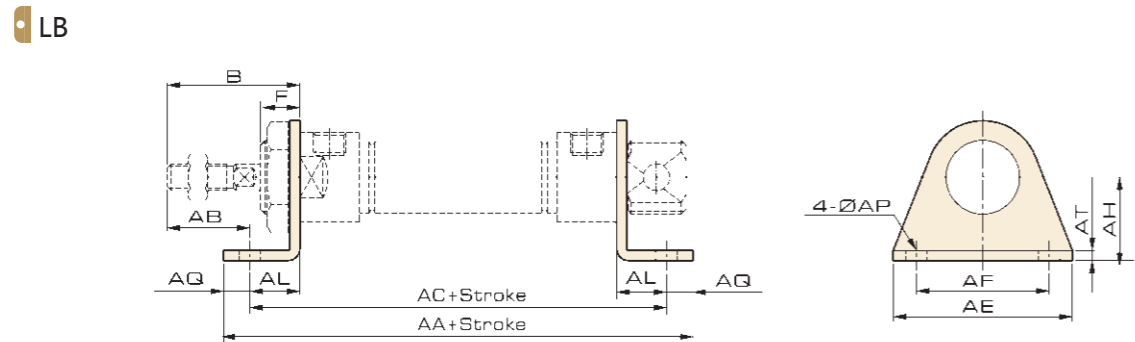
Overall Dimension



Dimension

Symbol Bore/ Stroke	B	C (MA Series)	C (MSA/MTA Series)			BB	BC	BD	BE	BF	BP	F
			0-50	50-100	100-150							
16	38	60	85	110	-	3	26	-	52	40	5.5	16
20	40	76	101	126	151	4	38	-	64	50	6.5	12
25	44	76	101	126	151	4	38	-	64	50	6.5	14
32	44	76	101	126	151	4	47	33	72	58	6.5	14
40	46	77	102	127	152	4	50	36	84	70	6.5	14

Overall Dimension



Dimension

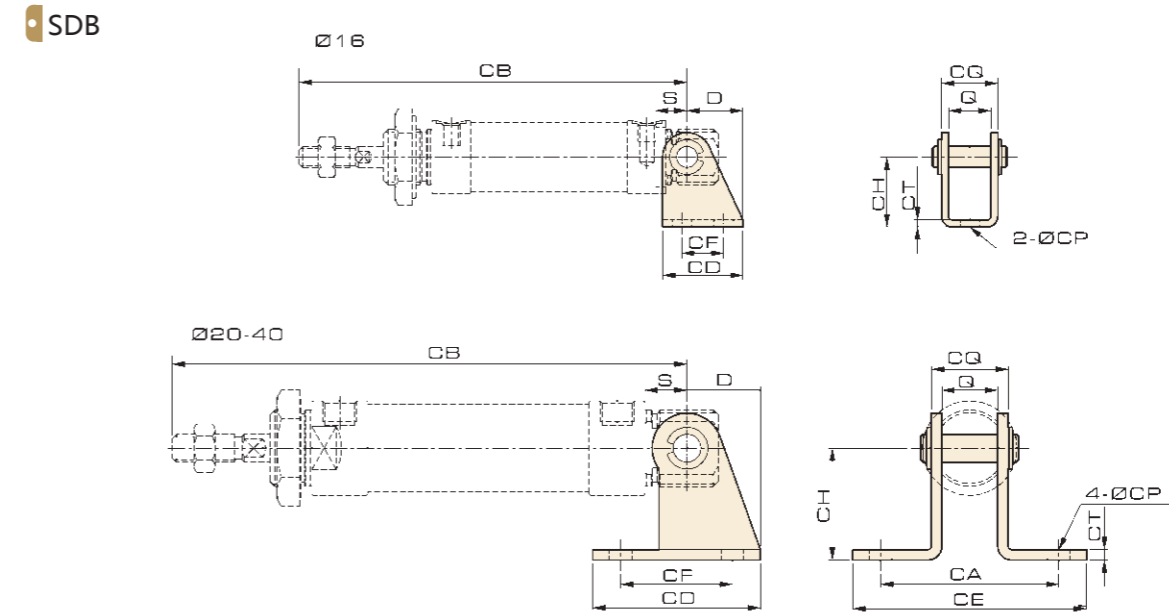
Symbol Bore/ Stroke	B	AA (MA Series)	AA (MSA/MTA Series)			AB	AC (MAL Series)	AC (MSAL/MTAL Series)			AE	AF	AH	AL	AP	AQ	AT	F
			0-50	50-100	100-150			0-50	50-100	100-150								
16	38	98	123	148	-	25	86	111	136	-	44	32	20	13	5.5	6	3	16
20	40	122	147	172	197	25	106	131	156	181	54	40	25	15	6.5	8	3	12
25	44	122	147	172	197	29	106	131	156	181	54	40	25	15	6.5	8	3	14
32	44	142	167	192	217	19	126	151	176	201	59	45	32	25	6.5	8	4	14
40	46	143	168	193	218	21	127	152	177	202	64	50	36	25	6.5	8	4	14

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MA / MAC

Mini Cylinder Accessory

Overall Dimension

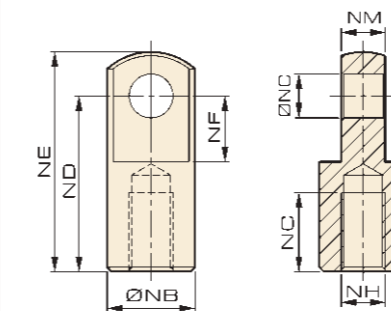


Dimension

Symbol Bore/ Stroke	D	S	Q	CA	CB (MA Series)	CB (MSA/MTA Series)			CD	CE	CF	CH	CT	CP	CQ
						0-50	50-100	100-150							
16	16	9	12	-	107	132	157	-	23	-	12	20	2	5.5	16
20	21	12	16	51	128	153	178	203	48	67	32	32	3	6.5	22
25	21	12	16	51	132	157	182	207	48	67	32	32	3	6.5	22
32	27	15	16	51	135	160	185	210	52	67	36	36	4	6.5	24
40	27	15	20	55	138	163	188	213	56	71	40	40	4	6.5	28

Overall Dimension

I Knuckle



Dimension

	NB	NC	ND	NE	NF	NG	NH	NM	Bore	16	20	25	32	40	
										√		√	√	√	
II-M04070	10	4	16	21	7	6	M4×0.7	4	Adapted fitting form						
II-M06100	12	5	21	28	8.5	8	M6×1	6		√					
II-M08125	16	8	30	40	11	15	M8×1.25	8			√				
II-M10125	20	10	40	50	15	18	M10×1.25	10				√	√		
II-M12125	24	12	48	62	24	18	M12×1.25	12						√	